



ALCORT SAILBOAT DIVISION
South Leonard Street
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AMF INCORPORATED

INSPECTION PORT INSTALLATION INSTRUCTIONS

PARTS/TOOLS NEEDED; Insepction Port, Holt Allen HA 337,
3-piece (cover, "O" ring, gasket) -
Part #79377
Silicone Caulking
Drill
Fine-Tooth Sabre Saw

1. Choose a spot on the deck near the area needing repair.
(Suggested locations for the Sunfish appear on the reverse.)
2. Place the "O-ring" on the deck and trace the inside circle, (approximately 3-7/8").
3. Drill a hole in the middle of the circle.
4. With a Sabre saw, cut out the circle starting from the hole at the center. (You may hit some styrofoam.)
NOTE: Be sure not to cut the hole too large.

(If you wish, make the necessary repairs before proceeding.)
5. Put a bead of silicone around the underside of the inspection port and install the O-ring using the pop rivets and washers provided. Use enough caulking so that it oozes out from the edges and up through the pop rivet holes. Clean off excess caulking completely. Allow 24 hours to dry completely.
6. Install the O-ring gasket around the perimeter of the O-ring.
7. The installation is completed by putting the cover in place.

Suggested Inspection Port Locations

Measurements From
Edge to center of hole
unless otherwise
noted

